

## Self-diagnosis Function

### ■ Error Indicator

- ① The function is to self-diagnosis airconditioner and express the troubles identifiably if there is any trouble.
- ② If more than two troubles occur simultaneously, primarily the highest trouble fo error code is expressed.
- ③ After error occurrence, if error is released, error LED is also released simultaneously.
- ④ Having or not of error code is different from Model.

### ■ ERROR display

- Error display method is classified depending on method and frequencies of flickering as example:

ex) ERROR CODE = 45

Number of "10" cipher "4"= Flickers lengthily 4 times.

Number of "1" cipher "5"= Flickers shortly 5 times.

### ■ Type and code of indoor unit error

#### [ERROR CODE]

① No Error .....	01
② Indoor Room themistor error .....	01
③ Indoor in-piping sensor error .....	02
④ Remote controller error.....	03
⑤ Drain Pump error .....	04
⑥ Communcation error between in and out .....	05
⑦ Indoor Out-Piping sensor error .....	06
⑧ Differnt mode operation .....	07

### ■ Type and code of outdoor unit error

#### [ERROR CODE]

⑨ Outdoor unit, outdoor temperature Thermister open/short .....	44
⑩ Outdoor unit pipe temperature Thermister open/short .....	45
⑪ Excess of capacity (inconsistency with option capacity setup in outdoor unit).....	51
⑫ Communication between indoor unit and outdoor unit in-available .....	5
⑬ D-Pipe Temperature High .....	33
⑭ D-Pipe thermister open/short .....	47
⑮ Outdoor unit suction temperature Thermister open/short .....	48

### ■ Countermeasure of error occurred

- 1) For error as described in above item ⑨ ~ ⑪, ⑬ ⑭): Stops operation of the outdoor unit  
Transmits error code to the indoor unit.
- 2) For error as described in above item 4): Transmits error code to the indoor unit
  - For thermister error, error terminates after powering off.
  - Excess of capacity (Where capacity of the outdoor unit differs from capacity of the indoor unit Error display)
- 3) Error of the discharge temperature sensor is processed in following method:  
For sensor open process, check 4 minutes after COMP operation and 10 minutes after power application.  
For short process, check and process from the time when power is applied.